



SAFETY DATA SHEET EPO-TEK® 509FM-1 Part A

1. Identification

Product identifier

Product name EPO-TEK® 509FM-1 Part A

Product number 509FM-1/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302+H332 Harmful if swallowed or if inhaled.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

EPO-TEK® 509FM-1 Part A

Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.
 P302+P352 If on skin: Wash with plenty of water.
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P501 Dispose of contents/ container in accordance with national regulations.

Contains Bisphenol A Diglycidyl Ether Resin, Reactive Diluent

Other hazards

Harmful dust may be released during cutting or grinding process.

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Bisphenol A Diglycidyl Ether Resin	60-100%
CAS number: 25085-99-8	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Reactive Diluent	10-30%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Carbon Black*	<1%
CAS number: 1333-86-4	
Classification	
Carc. 2 - H351	

The full text for all hazard statements is displayed in Section 16.

Composition comments *This product contains Carbon Black, which is suspected of causing cancer when inhaled in fine particulate form. Carbon Black should not be respirable in this formulation. However, if cured material will be ground, milled, etc., wear respiratory protection to avoid inhaling any dust that may be produced.

EPO-TEK® 509FM-1 Part A

4. First-aid measures

Description of first aid measures

General information	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Never give anything by mouth to an unconscious person. Get medical attention if any discomfort continues.
Inhalation	Place unconscious person on their side in the recovery position and ensure breathing can take place. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Give milk instead of water if readily available. Keep affected person under observation. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
Skin Contact	Immediately remove contaminated clothing. Rinse immediately with plenty of water. Remove contaminated clothing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

Inhalation	Vapors may cause headache, fatigue, dizziness and nausea. Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.
Ingestion	May cause discomfort if swallowed.
Skin contact	Severe irritation. Allergic rash.
Eye contact	Irritation of eyes and mucous membranes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO ₂).
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Special hazards arising from the substance or mixture

Specific hazards	Thermal decomposition or combustion products may include the following substances: Toxic gases or vapors.
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Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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Environmental precautions

Environmental precautions	Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.
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EPO-TEK® 509FM-1 Part A

Methods and material for containment and cleaning up

Methods for cleaning up Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Provide eyewash station. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Carbon Black*

Long-term exposure limit (8-hour TWA): ACGIH 3 mg/m³ inhalable fraction

Long-term exposure limit (8-hour TWA): 3

A3

Long-term exposure limit (8-hour TWA): OSHA 3.5 mg/m³

ACGIH = American Conference of Governmental Industrial Hygienists.

A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.

OSHA = Occupational Safety and Health Administration.

Ingredient comments *This product contains Carbon Black, which is suspected of causing cancer when inhaled in fine particulate form. Carbon Black should not be respirable in this formulation. However, if cured material will be ground, milled, etc., wear respiratory protection to avoid inhaling any dust that may be produced.

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients. All handling should only take place in well-ventilated areas.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

EPO-TEK® 509FM-1 Part A

Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	Wear a respirator fitted with the following cartridge: Organic vapor filter.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Black.
Odor	Mild.
Flash point	> 204°C
Evaporation rate	<BuAc
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid exposure to high temperatures or direct sunlight.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Carcinogenicity

Carcinogenicity

*This product contains Carbon Black, which is suspected of causing cancer when inhaled in fine particulate form. Carbon Black should not be respirable in this formulation. However, if cured material will be ground, milled, etc., wear respiratory protection to avoid inhaling any dust that may be produced.

EPO-TEK® 509FM-1 Part A

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

Toxicological information on ingredients.

Carbon Black*

Carcinogenicity

IARC carcinogenicity IARC Group 2B Possibly carcinogenic to humans.

NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

OSHA Carcinogenicity Not listed.

12. Ecological Information

Ecotoxicity The product contains a substance which is toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility Slightly soluble in water.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3082

EPO-TEK® 509FM-1 Part A

UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (DOT)	UN3082

UN proper shipping name

Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

Transport hazard class(es)

DOT hazard class	9
DOT hazard label	9
TDG class	9
TDG label(s)	9
IMDG Class	9
ICAO class/division	9

Transport labels**DOT transport labels****Packing group**

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards**Environmentally Hazardous Substance****Special precautions for user**

EmS	F-A, S-F
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EPO-TEK® 509FM-1 Part A

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

WARNING: This product contains a substance known to the State of California to cause cancer and/or reproductive harm.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Carbon Black

Rhode Island "Right To Know" List

The following ingredients are listed:

Carbon Black

Minnesota "Right To Know" List

The following ingredients are listed:

Carbon Black

New Jersey "Right To Know" List

The following ingredients are listed:

Carbon Black

EPO-TEK® 509FM-1 Part A

Pennsylvania "Right To Know" List

The following ingredients are listed:

Carbon Black

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	9/12/2017
Revision	2
Supersedes date	3/5/2015
Hazard statements in full	<p>H302 Harmful if swallowed.</p> <p>H312 Harmful in contact with skin.</p> <p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H318 Causes serious eye damage.</p> <p>H319 Causes serious eye irritation.</p> <p>H332 Harmful if inhaled.</p> <p>H351 Suspected of causing cancer.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p>

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK® 509FM-1 Part B

1. Identification

Product identifier

Product name EPO-TEK® 509FM-1 Part B

Product number 509FM-1/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Carc. 2 - H351 Repr. 1A - H360FD

Environmental hazards Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351 Suspected of causing cancer.
H360FD May damage fertility. May damage the unborn child.
H410 Very toxic to aquatic life with long lasting effects.

EPO-TEK® 509FM-1 Part B

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
Contains	Specialty Aromatic Diamine, Cycloaliphatic Diamine, Cyclic Diamine, Cyclic Ethyleneamine

3. Composition/information on ingredients

Mixtures

Specialty Aromatic Diamine	30-60%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Carc. 2 - H351	
Aquatic Acute 1 - H400	
Aquatic Chronic 1 - H410	
Cycloaliphatic Diamine	30-60%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	
Tertiary Amine	5-10%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Cyclic Diamine	1-5%
CAS number: Proprietary	
Classification	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
Repr. 2 - H361fd	

EPO-TEK® 509FM-1 Part B

Cyclic Ethyleneamine	1-5%
CAS number: Proprietary	
Classification	
Acute Tox. 3 - H311	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Repr. 1A - H360FD	
Aquatic Chronic 3 - H412	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures**Description of first aid measures**

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person warm and at rest. Get medical attention immediately.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Get medical attention promptly if symptoms occur after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

General information	Contains a substance/a group of substances which may damage fertility and the unborn child. Contains a substance which may be potentially carcinogenic.
Inhalation	May cause an asthma-like shortness of breath. Vapors may cause headache, fatigue, dizziness and nausea.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Causes severe burns. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures**Extinguishing media**

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO₂).

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

EPO-TEK® 509FM-1 Part B

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with washing down water.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors/spray and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Tertiary Amine

Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m³

Short-term exposure limit (15-minute): ACGIH

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls

Protective equipment



EPO-TEK® 509FM-1 Part B

Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	Use protective gloves. It is recommended that gloves are made of the following material: Nitrile rubber.
Other skin and body protection	Provide eyewash station.
Hygiene measures	Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes wet or contaminated.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Mild.
Flash point	>93°C
Evaporation rate	<BuAc
Vapor density	>1
Solubility(ies)	Soluble in water.
Other information	Not known.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

EPO-TEK® 509FM-1 Part B

Carcinogenicity

Carcinogenicity Contains a substance which may be potentially carcinogenic.

Reproductive toxicity

Reproductive toxicity - fertility Contains a substance/a group of substances which may damage fertility.

Reproductive toxicity - development Contains a substance/a group of substances which may damage the unborn child.

Inhalation May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory system irritation.

Ingestion Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.

Skin Contact May cause allergic contact eczema. May cause sensitisation by skin contact. Causes burns. Harmful in contact with skin.

Eye contact Causes serious eye damage.

Toxicological information on ingredients.

Tertiary Amine

Carcinogenicity

IARC carcinogenicity IARC Group 3 Not classifiable as to its carcinogenicity to humans.

NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

OSHA Carcinogenicity Not listed.

12. Ecological Information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility The product is partly soluble in water and may spread in the aquatic environment.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

EPO-TEK® 509FM-1 Part B

14. Transport information

UN Number

UN No. (TDG)	3267
UN No. (IMDG)	3267
UN No. (ICAO)	3267
UN No. (DOT)	UN3267

UN proper shipping name

Proper shipping name (TDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Specialty Aromatic Diamine)

Proper shipping name (IMDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Specialty Aromatic Diamine)

Proper shipping name (ICAO) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Specialty Aromatic Diamine)

Proper shipping name (DOT) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Specialty Aromatic Diamine)

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	8
TDG class	8
TDG label(s)	8
IMDG Class	8
ICAO class/division	8

Transport labels



DOT transport labels



Packing group

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS	F-A, S-B
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EPO-TEK® 509FM-1 Part B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Cyclic Ethyleneamine

Cyclic Diamine

Tertiary Amine

Rhode Island "Right To Know" List

The following ingredients are listed:

Tertiary Amine

Minnesota "Right To Know" List

The following ingredients are listed:

Tertiary Amine

New Jersey "Right To Know" List

The following ingredients are listed:

EPO-TEK® 509FM-1 Part B

Cyclic Ethyleneamine

Cyclic Diamine

Tertiary Amine

Cycloaliphatic Diamine

Pennsylvania "Right To Know" List

The following ingredients are listed:

Cyclic Ethyleneamine

Cyclic Diamine

Tertiary Amine

Inventories**EU - EINECS/ELINCS**

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	9/12/2017
Revision	2
Supersedes date	3/5/2015

EPO-TEK® 509FM-1 Part B

Hazard statements in full

H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351 Suspected of causing cancer.
H360FD May damage fertility. May damage the unborn child.
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

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