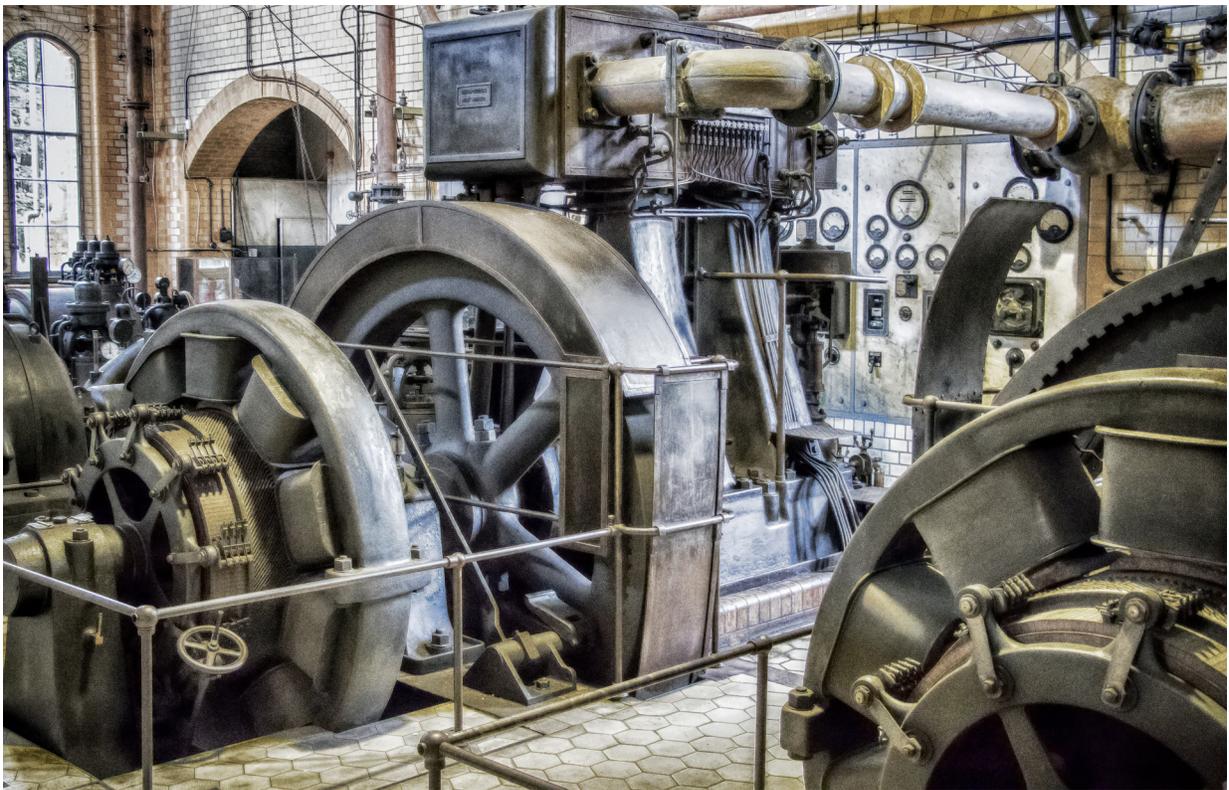


PROXIMITY PROBE MOUNTING OPTIONS



**WHEN RELIABILITY MATTERS
CONNECT TO CONFIDENCE**



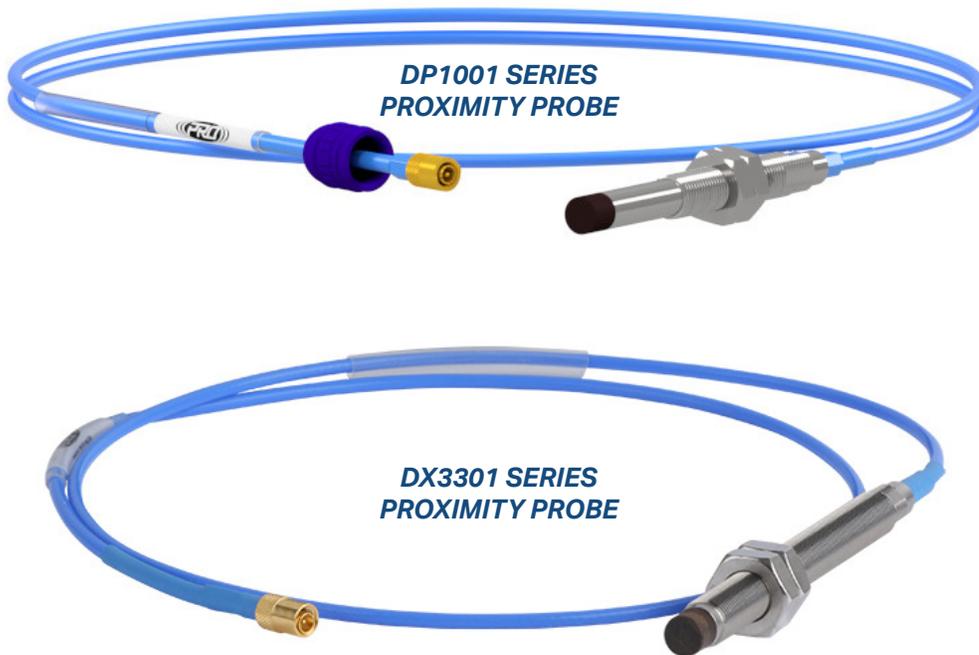
Monitoring of journal bearings (also known as sleeve bearings or plain bearings) is generally accomplished by using "eddy current" proximity probes.



proximity probes are often used to monitor turbine shafts in power plants

These probes use the fluctuations induced in an electromagnetic field generated by the probe to determine the bearing shaft position relative to the bearing casing and the dynamic vibration of the rotating shaft. Proper probe mounting will have a significant effect on the validity of the data measured by the monitoring system.

In general, two probes mounted 90 degrees apart are the most commonly used configuration for mounting radial proximity probes. Each probe monitors the position of the shaft relative to the 'X' or 'Y' location. **DP1001** and **DX3301** series probes are recommended for most applications.

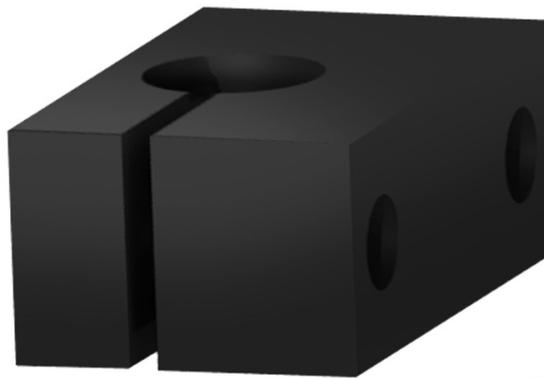


There are three primary methods of mounting the probes: (1) internally mounted, (2) through mount (internal / external) where the probes are mounted through the bearing casing and the casing is counter bored to prevent the probe from side sensing, and (3) externally mounted on the outside of the machine to measure an exposed portion of the shaft.

1. Internal Mounting

By mounting the eddy current probes completely inside the machine or bearing housing with PRO **DM902** series brackets, or with custom designed and manufactured brackets, three things are accomplished:

- ▶ The probe measures the shaft surface.
- ▶ The costs of installation are minimized.
- ▶ The measurement of the shaft position and vibration is very precise.



**DM902-1B
MOUNTING BRACKET**



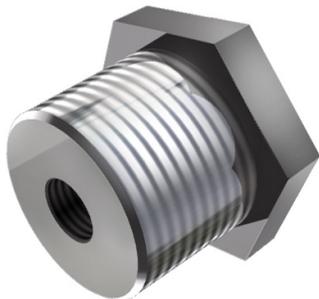
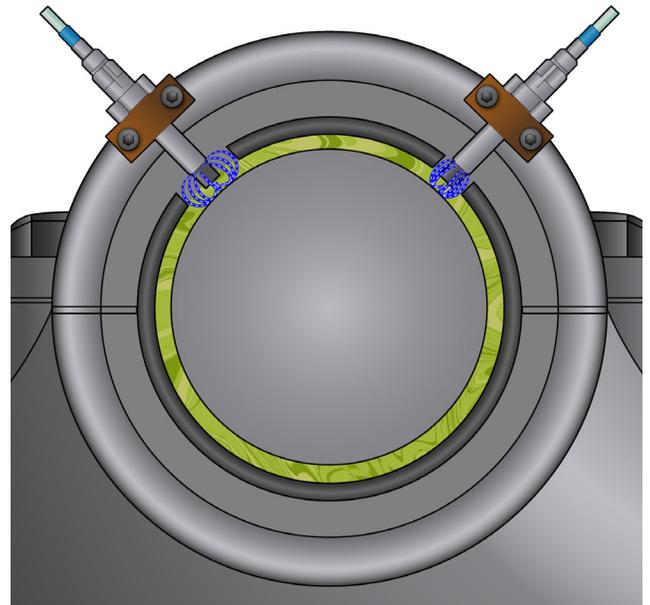
Advantages / Disadvantages of Internal Mounting

The probes must be installed and properly spaced before the bearing cover is reinstalled. An accommodation must be made for the probe cable to exit the bearing housing. This can be accomplished by using an existing plug or fitting, or by drilling and tapping a hole above the oil line and properly sealing to avoid leaks. The cables must also be tied down inside the bearing housing to prevent cable damage or failure from contact with the shaft. On the down side, there is no access to the probe at all when the machine is running. All fasteners inside the bearing housing should be safety wired or otherwise prevented from loosening inside the machine. Extra care must be taken at the cable exits to prevent leakage.

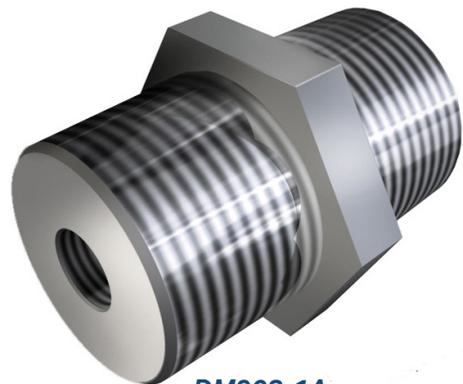
2. Through Mounting

Through mounting, which is also referred to as 'internal / external,' is where the probe is mounted through the bearing casing and the casing is counter bored to prevent the probe from side sensing or providing false readings from the bearing housing.

Internal / external mounting is accomplished when an appropriately sized hole is drilled and tapped directly through the bearing housing, or the proximity probes are mounted with a Mounting Adapter Bushing like the PRO **DM901** and **DM903** series. These adapters allow external access to the probe while also allowing the probe tip to be internal to the machine or bearing housing.



DM901-1A
MOUNTING ADAPTER BUSHING



DM903-1A
MOUNTING ADAPTER BUSHING



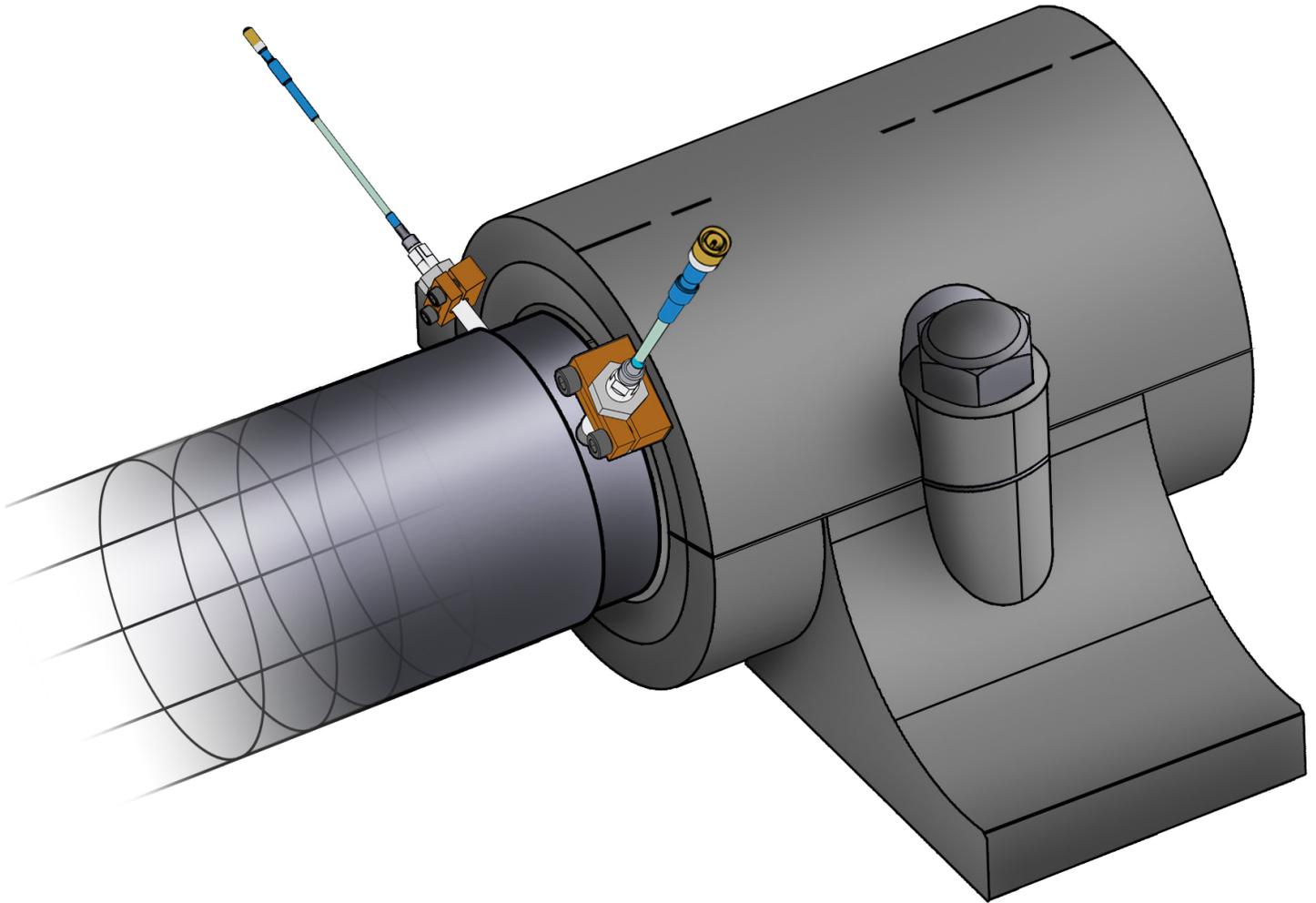
Advantages / Disadvantages of Through Mounting

Care must be taken in drilling and tapping the bearing housing or cover to ensure that the probes will be perpendicular to the shaft center line. The benefits of this standard mounting include the ability to replace or adjust the probes without disassembly of the bearing, and the location typically offers a good viewing area of the probe.



3. External Mounting

External proximity probe mounting is typically used when other methods are not available. Special care must be given to the quality of the shaft surface, and mechanical protection of the exposed probes and cables is required.



Advantages / Disadvantages of External Mounting

Exposed areas of the shaft may experience scuffing, scratching or rust which limits the measurement quality of the probes. If the shaft is inspected and found to be clean and smooth, then this location may be used for measurement. The advantages of this mounting style are the low cost and the easy access to the probes.

CTC is the world leader in the design and manufacture of industrial accelerometers, piezo velocity transducers, 4-20 mA vibration sensors, and proximity probes as well as all related mounting hardware, cabling, and junction boxes. Our products enable efficient vibration monitoring for predictive maintenance in a wide variety of industries. Industries served include cement, mining, petrochemical, food & beverage, auto, steel, wind, paper & pulp, power generation, water & wastewater treatment, pharmaceutical, hospitals, bottling, and more. Our mission is to offer the widest variety of accelerometers and vibration hardware products, which are compatible with data collectors and online monitoring systems, as well as the tools for installation.



The CTC product line features vibration analysis hardware for heavy industry.

All CTC products are backed by our unconditional, lifetime warranty. If any CTC product should ever fail, we will repair or replace it at no charge.



The PRO line offers 4-20mA vibration monitoring solutions and proximity probes.

All PRO products are backed by a lifetime warranty on materials and workmanship. PRO will repair or replace any of our products as long as the product was not subjected to misuse, neglect, natural disasters, improper installation, or modification.

All stock products qualify for a full refund if returned in new condition within 90 days of shipment. Build to order products qualify for a 50% refund if returned in new condition within 90 days of shipment. Custom products are quoted and built specifically to the requirements of the customer, which may include completely custom product designs or private labeled versions of standard products for OEM customers. Custom products ordered are non-cancellable, non-returnable and non-refundable.

